



Saddlebag Liner Kits for Indian Motorcycles

Installation Instructions

******Do not open any of the bags labeled R or L until you read the entire instructions****** you'll thank us later!!

Preparation, Tips and Techniques

Remove saddle bags; the plastic around and in the cubby hole is a different finish than the rest of the bag. We recommend using medium grit sandpaper and roughing up the inside of it and the outside trim piece around it. This will give you better adhesion with the glue. Now, **vacuum** out and **wash** interior with a mild detergent like dish soap. Let dry. If you want to remove the lids you can, but it is not necessary.

We will be working one bag at a time to completion. The labeled bags in your kit are R (throttle side) and L, identified as if you are sitting on your bike.

Tape off (using masking tape) the rubber seal at the top of the bag. Be sure to tape off all the metal closures and rubber grommets inside the bag. The lid will require a little extra taping around the inside edges which will cover later.

Rule of thumb ...if you don't want glue on, tape it off.

The liner has some stretch, pieces are cut to fit. Only stretch if needed during installation. **DO NOT STRETCH OR PULL ON THEM PRIOR TO INSTALLATION!** You should only need to employ the stretch to ensure the fit into corners and crevices.

Mineral spirits and a rag will keep your hands clean and help remove any excess glue that over sprays onto the carpet lining. Keep it near as you work the install.

Find a utensil in your kitchen drawer that has a plastic or wooden handle, you will be able to use this to smooth out the liner into the hard to reach spots.

The bags in your kit labeled R and L each have 8 pieces in them. Work with only one at a time...we will be starting with the Right ®.

The bag your glue came in has a scrap piece that is your **FAILSAFE** and will allow you to fill any areas that you were unable to pull together during the install. Set this aside for now so you don't mix it up with the liner pieces. We will go over Failsafe methods at the end of the install. And yes, one can of glue is sufficient to do both saddle bags.

Lastly, you will be able to tell the face of the liner by the softer side. The side you will glue to the bag is coarser. Make sure you identify it in your trial fit...There is only one way for the piece to fit correctly but make sure you put glue on the correct side.

Let's get started

Open the bag that is labeled **R** for Right there will be 8 pieces. Your Right bag will be the throttle side of the bike. We will work this side first.



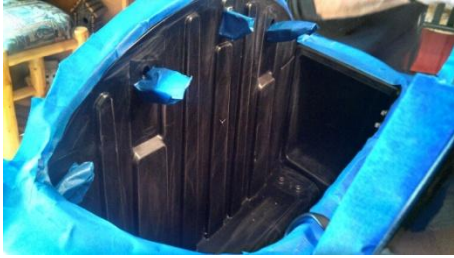
LID

We will start with the Lid. Remember to tape off the lid first, taping off entire latch box. We will be going right over the rubber that protects the wiring so do not tape that off. Trial fit the piece shown on the right and this will establish where you need to tape off around the outside edge of the lid. On your trial fit you will find the benchmarks of the half circle cutouts on the lower part of the lid and the "nose" part of the housing in the center of the bag. When you install, fit the bottom half circles first then come up under the large electronic housing and around it, joining each side at the top. When you are comfortable with how it will go in spray the rough side with glue and then the inside of the bag. Take your time and be patient as you put it in. Smooth out. The liner does have some stretch to it to ensure a good fit. As the glue dries, the liner will draw in.

SADDLEBAG

***You will notice in the bottom of the bag are a couple of large bolts on each side. In order to minimize these, we recommend that you cut 2 pieces of liner out of the scrap piece we provided you, just large enough to go over them. Spray the areas with the bolts and press the pieces you cut in place with rough side down. Let those adhere before moving on the large piece that fits over the hinges and wraps down into the bag.

In the photo below you will see the tape off of the hinges and bag. We have taped off all the rubber around the top. You may tape off just under bag latches in the small square area if you want to keep that area glue free as the liner will not be covering that.



Begin by trial fitting this piece. Your benchmark will be the bar latch in the center, there is a hole cut into the liner to fit over this. On the install make sure that you line up the liner piece with the top of the bag before moving down into it. ***This piece is easier to install if you have a

partner that can hold it up while you fit along the top of the bag.*** Then fit over the two lock down latches and around the grommet on the one side. The piece will wrap slightly around the side of the bag then flow down into the bottom.



Once comfortable with the trial fit, spray the rough side and then inside the bag. Install starting over the latch and lining up the top. If you need extra help see the install video on YouTube. Once you have let it flow into the bag, press into the bottom edge, smooth over the bottom and around to the very bottom. Then go back to the side and press the carpet liner over the ridges and into the crevices. Use either your hand or a smooth kitchen utensil. Press and smooth until laying flat. As the glue dries it will draw in even tighter.

The next piece we will install is the front of the bag. It has a cut out at the top that will go



around the wire that is clipped in place. It will fit cleanly along the top edge and around to meet up with the side where the grommet is. On the other side where the cubby is, you'll want to go just beyond the corner and wrap around to catch the front trim of the cubby. The piece will flow down into the bag and will overlap slightly at the bottom. Once comfortable with

the trial fit, spray glue on the rough side and then inside the bag. Take your time and start at the cutout and top, smoothing in place. Great job.

Before we move on to the "cubby" there is one more piece to put in place. Just below the



cubby opening you will see a small area. The piece you will use to fill it is shown here. Spray only the rough side of the piece liberally and then press in place. This will keep you from having a lot of extra clean up.

CUBBY

You are on the home stretch for the Right bag. The next piece will be the one that fits the front side of and the back of the cubby. This piece is shown below right, the cut out will fit into the back of the bag. The left side of it will line up the edge of the cubby (toward the front of the saddlebag), meeting up with the liner that you wrapped around the front corner. Take your time in trial fitting this piece. You will be working a lot by feel. In the photo to the right: the left side will be the side that lines up with the front left side of the cubby flowing along the side and to the back. When ready spray inside the cubby carefully, then spray your liner piece and work into place. Be patient and take your time lining up the edge and then working the piece back.



The next piece below will be the one with the slit which will go over the auxiliary outlet. In the photo below the left side of the piece will line up in the bottom along the piece you just installed. The slit is your benchmark along with the bottom and side edge. You'll want to start this piece by pulling it forward and over the



front to cover the front trim, work into the corner and lay it in on the side pulling forward to cover the trim on the side. The slit will open up around the outlet and lay back into the cubby. We recommend you take a look at the YouTube install video. When ready spray rough side of liner and then inside. This can get messy so be careful. Keep mineral spirits handy

for clean up.

The next piece is the inside top of the cubby. You are working blind with this piece so



“feel” the fit. Trial fit this piece so you make sure you put the rough side to the bag. Instead of spraying inside the bag and creating more clean up, we recommend that you spray the rough side of the piece and then press in place



The last piece is your top trim piece on the face of the cubby. Spray some glue on a piece of plastic, then use a small brush and spread glue on the top trim edge. Spray the rough side

and press in place. Congratulations, you have successfully completed the right side bag.

Now some clean up and a little touch up if needed. If you have lots of glue overspray we recommend you keep up with the clean up as you go along. You can come back after you are done and get the rest of it. We recommend waiting for the touch up until both bags are complete. Keep your mineral spirits and rag handy during the entire install.

Left Bag

Open the bag labeled “**L**”; again you will find 8 pieces. We will begin with the Lid. Return to the instructions on Page 2 for the **LID** repeating for the Left.

SADDLEBAG: We will repeat the instructions for the inside of the bag. The pieces are cut to fit the Left side but the basic install is the same. Repeat pages 2 & 3.

CUBBY: There are a couple different pieces for the cubby on the left bag because we do not have the auxiliary outlet to deal with. The first piece you’ll start with is shown here.



The right side of the photo will be the front edge that lies in on the side and goes into the back of the cubby (this front edge will be the front side of the saddlebag). *The piece meets up with the liner that you wrapped around the front corner. Take your time in trial fitting this piece. You will be working a lot by feel. When ready spray inside the cubby*

carefully, then spray your liner piece and work into place. Be patient and take your time lining up the edge and then working the piece back.

The next piece in the left cubby is also differen because we have no aux outlet. The right side of the photo will match up with the in the bottom along the piece you just installed. It will flow from the bottom up to the back side. Again, You’ll want to start this piece by pulling it forward along the front to cover the front trim, work into the corner and lay it in on the side pulling forward to cover the trim on the side. When ready spray rough side of liner and then inside. This can get messy so be careful. Keep mineral spirits handy for clean up.



Your last 2 pieces are identical to the right side so refer to the instructions on the bottom of **page 4**. Congratulations you have completed both bags.

To clean up use your mineral spirits and rag and rub gently on the liner. If you have a lot to clean up get as much as you can right away and then you can do a final clean up after letting the bags dry overnight. As they dry the glue will pull the liner tighter into the bag.

Touch Up

***After removing all the taped edges you may expose some areas that need additional glue. Go around all the edges on your bags and check for areas that need touch up. Get some common toothpicks and a scrap of paper. Spray some adhesive from the can on the paper and roll the end of the toothpick in it. Use the glued toothpick to spread the glue on the bag and fabric. Press firmly till it grips. You can also buy cheap craft paint brushes and use these instead of the toothpicks.*

***If you have areas that are not covered by the carpet liner there is an easy fix. Take the scrap piece that was included in your kit with the glue (you should have set this piece aside at the beginning). Cut a piece that is the same size you need to cover the exposed area. Instead of trying to spray glue on a small piece, it is easier to spray the glue on another surface like a piece of cardboard and then wipe the course side of the carpet piece in the glue. Put this piece in place and smooth out. Perfect fit! Repeat in other areas as needed.*

For a COLOR download of this installation guide go to our web site at **www.saddlebaglinerkit.com**. Also, on our web site is a **YouTube video link** that shows a step by step instruction as well. Feel free to contact us with any questions at **sales@saddlebaglinerkit.com** and we will promptly respond.

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