



## Victory Vision Trunk Installation Instructions

**\*\*\*\*Read the entire instructions before you begin\*\*\*\***

You'll thank us later!!

### **Preparation, Tips and Techniques**

**Vacuum** out and **wash** interior with a mild detergent like dish soap. Let dry. If you want to take the trunk off the bike it will make it easier to install the liners.

**Tape off** (using masking tape) any rubber seals and around the bottom and lid of the trunk. Tape off any latches etc. **Rule of thumb** ...if you don't want glue on, tape it off.

The liner has some stretch, pieces are cut to fit. **DO NOT STRETCH OR PULL ON THEM PRIOR TO INSTALLATION!** Only stretch if needed during installation.

Mineral spirits and a rag will keep your hands clean and help remove any excess glue that over sprays onto the carpet lining or inside the trunk. Keep it near as you work the install.

Find a utensil in your kitchen drawer that has a plastic or wooden handle; use this to smooth out the liner in the hard to reach spots.

A scrap piece is included that may come in handy when you have completed the project. It is your **FAILSAFE** and will allow you to fill any areas that you were unable to pull together. Set aside for now so you don't mix it up with the liner pieces. We will go over Failsafe methods at the end of the install.

Lastly, you will be able to tell the face of the liner by the softer side. The side you will glue to the trunk is coarser. Make sure you identify it in your trial fit...There is only one way for the piece to fit correctly but make sure you put glue on the correct side. We will always have you trial fit the piece before moving to the glue stage so you are comfortable with how the piece will go in.

Remember to **take your time** and **be patient**. We know you will be proud of the work you have done and happy with the liner in your Victory Vision Trunk.

YouTube Installation: Part I - Bottom: <http://youtu.be/3KSfPytaq18>

YouTube Installation: Part II – Lid: <http://youtu.be/6uF-JDI-zfw>

## Let's get started

You will have 2 bags in your kit, one is labeled "BOTT" and the other is "LID". We will begin with the "BOTT" or the Bottom of the trunk. Don't open the Lid bag until we get to it. Trust us; you don't want to get the pieces mixed up!!! The photo below shows the pieces you will be working with. The first piece you will be working with in step one is not shown in the picture below but will be easy for you to pick out.



1. The first piece will be on the access panel. If you have removed the trunk from your bike you already have taken out. This hatch exposes the the trunk from the bike. This forward piece to install. Be hole in the middle is not in the will sit on the top of the access wrap around the edges. Line when you are comfortable with how it will fit, spray the back (course side) of the cut
 



the access panel bolts that remove is a fairly straight sure to trial fit; the center!! This piece panel and will not up the hole and,

out piece with the glue. Then spray the plastic piece. Start by lining up the hole and then line up the four rounded corners on the plastic access panel. Press the piece over and in the ridges and smoothing out. Congrats you just put in your first piece.

2. *The next piece you will install is the one labeled A in the photo on page 2. This piece will fit just inside the front of the trunk. Again, test fit this piece, the rounded part in the center will fit around the aux plug, the top with the cut outs will flow along the top of the trunk. When you are good with how it fits, spray the glue on the course side and in the trunk where the piece will go. Start by lining up the top outside edges and fit over the aux outlet, smooth out.*
3. *The next piece is the back piece in the bottom. Piece B on page 2. Trial fit the piece by starting at in the bottom corners (the video we have on you tube will come in handy when seeing where to line up this piece). You'll want to be sure that it lines up with the Rt and Lft corners in the bottom of the trunk and that you smooth the piece up toward the top. Spray the back of the piece then liberally spray inside the trunk where the piece goes. Immediately put the piece in just like you did with the trial fit. The more glue you spray inside the trunk, the easier it will be to slide the piece around. Put the piece in place the same as your trial fit, press and work until smooth going around all the indents in the bottom.*
4. *Now we will move to the right side. Piece labeled C. This piece is cut out to fit around the cable screw hole that the lid cable goes into. It will be easier for you to install if you take the cable off the trunk. Match up in the back corner and then fit along the top of the trunk. Spray the course side of the liner and then inside the trunk. Line up in the corner and top and smooth in place.*
5. *The next piece to install is the opposite side of what you just put in. The piece on the Left labeled piece D. Dry fit this piece making sure you are comfortable with the fit. The install on this piece is like the one you just put in. Spray course side and inside of trunk then line up in the corner and fit along the top edge, smooth in place.*
6. *Finally we have reached the bottom of the trunk. Part Labeled E. This will be one of the easiest pieces for you to install. The cut out in the middle is your benchmark. Trial fit the piece and then spray the back of the piece and then the bottom of the trunk. Try to keep the glue sprayed directly on the area where you will install the piece however do not be afraid of overspray onto the other pieces. It will easily clean up with mineral spirits. Center the cut out in the bottom, reach to the upper corners and line up then let the piece flow in the bottom and smooth out.*

7. *Just two pieces left. We will install piece **F** first. This piece will fit neatly along the edge of the bottom piece and roll up underneath. You will appreciate the ease of install on this piece. Once ready spray the back side of the piece and then the trunk. Again, if you overspray it can be cleaned up with mineral spirits, be sure you have the edges sprayed to get good adhesion on the edges. Smooth piece in place.*
8. *Lastly piece **G** will finish off the bottom install. What we recommend on this piece is that you trial fit it by lining up on side and then you will see how the wide part in the middle goes around the aux outlet. Once you have a feel for it, normally you would spray the piece then inside the trunk, but in this case we will have you liberally spray the course side of the piece only. This will keep the inside of the trunk cleaner and eliminate ‘lots’ of cleanup. If you want to try and apply glue with a small brush go ahead but it isn’t necessary with a small piece like this. Be sure you see how this piece will go in. It’s a little awkward to work with but it will create a nice clean finish.*

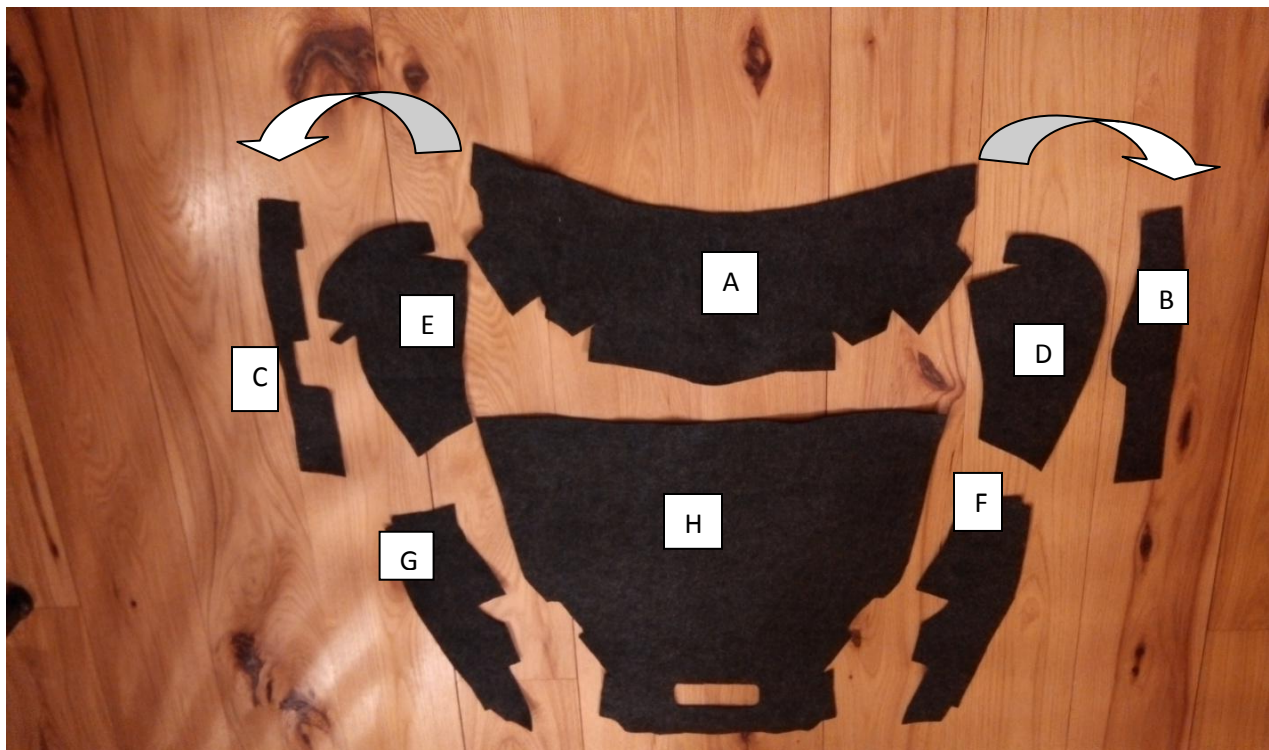
*Before you move on to the lid please take the time to clean up the glue that may have over sprayed on to the other pieces. It will appear white. Use a clean cloth soaked in mineral spirits and rub gently until the glue is removed.*

### **The Lid**

*Be sure that you have taped off any thing that you don’t want glue on. You may want to disconnect the lid cable as well. The lid is broken down into 8 pieces as shown in the picture on page 5.*

1. We will start with the piece labeled **A** in the photo below. In our YouTube install video you will see that we have the lid opened with the top towards us. All of the instructions are based on that perspective, so if you are facing from the other direction or you have left it on the bike, know that you will be working upside down compared to the instructions. This first piece goes into the lower part of the lid. It is a tricky piece so take your time with the trial fit. You will want to start in the left corner (this is where the video will come in handy), there are cut outs that fit along the side. You will then line up along the upper edge to the right side and find the cut outs that fit on that side. From there you will smooth down and around all the extruded parts and down into the indents. There are cuts in the piece to allow for going in and around the lip toward the bottom of the lid. Once you get the feel for the fit of this piece, go ahead and

spray the course side and then liberally spray the trunk where it will fit. The more glue you have in the trunk the easier it will be to slide this piece around for the install. If there are any gaps we will go back at the end with the failsafe and fill them in.



2. Next is part **B** in the photo above. It will run along what we call the top right edge of the piece you just installed. The arrows show where the piece will meet up with piece **A** in the trunk lid. This piece fits cleanly along that top edge. Spray glue on the piece and in the lid, press and smooth in place.
3. Piece **C** will go in on the top left side in a similar way as the last piece. The piece is cut slightly different to go around the screw hole for the lid cable. The arrow shows where the piece will meet up with piece **A** and then line up with the top edge. Spray and install.
4. Moving onto part **D** going back to the right side. This piece will sit on the ledge wrapping down into the bottom of the lid. Match up this piece along the bottom



edge of part B that meets it. Glue the coarse side then carefully spray the lid. Install just like your trial fit. Smooth in place.

5. Part **E** is on the left side opposite what you just put in. It fits similar with cut outs going around the area with the screw hole for lid cable. Take your time with the trial fit and spray when ready. Smooth out and tuck in the cut outs.
6. \*\*\*\*\*Next we will install pieces **F & G**. These are identical pieces but the ones you see on page 5 are not what you have in your kit. There was a modification of



the piece to make it easier to work with. The new pieces are shown here. We highly recommend you take a look at the YouTube install video on this piece. While the pieces are slightly different the install is similar in fit. The tip of it fits up near the latches and the piece runs up and over the molded parts. You will NOT be

covering the 2 areas that have the rubber grommets because these are your access to the trunk tail lights. It fits the same on both sides. When ready make sure you have the coarse side toward the trunk. Glue piece and trunk when ready working one piece at a time then repeat on other side.

7. Last piece **H**. The cut out for the lid light is your bench mark. The trial fit is self explanatory and will go in smoothly for you. Spray the coarse side making sure you get the edges sprayed liberally, spray the trunk. Line up the light and smooth into place. *Congratulations!!! You have just completed the trunk liner.*

### **Touch Up**

*\*\*After removing all the taped edges you may see some edge areas that need additional glue. Go around all the edges on your trunk and check for spots that need touch up. Get some common toothpicks or a small paint brush and a piece of plastic or paper. Spray some adhesive on to the paper/plastic and roll the end of the toothpick in it or dip your brush in it. Spread the glue on the bag and fabric. Press firmly till it grips*

*\*\*If you have areas that are not covered by the carpet liner there is an easy fix. Take the scrap piece that was included in your kit, it was in the bag with the glue. Cut a piece that is the same size you need to cover the exposed area. Instead of trying to spray glue on a small piece, it is easier to spray the glue on another surface like plastic bag and then wipe the course side of the carpet piece in the glue or you can use an inexpensive craft brush. Brush glue in the trunk and smooth piece in place. Perfect fit! Repeat in other areas as needed.*

*For a COLOR download of this installation guide go to our web site at **[www.saddlebaglinerkit.com](http://www.saddlebaglinerkit.com)**. Also, on the first page of this guide are two web addresses for YouTube video instructions. Feel free to contact us at **[sales@saddlebaglinerkit.com](mailto:sales@saddlebaglinerkit.com)** and we will promptly respond to your questions.*

*Thanks for purchasing the original saddlebag liner kit and  
Vision Trunk kit for your Victory Bike!*

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*for Victory Motorcycles*